



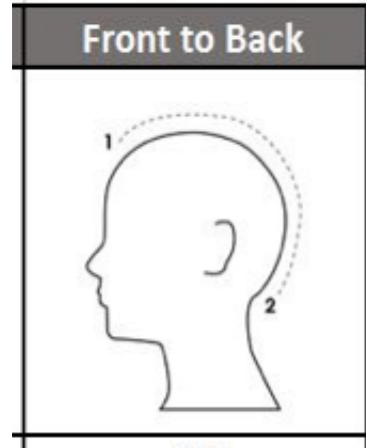
TECHNICAL BULLETEIN FOR SURGICAL GOWN

Working hours	8	Hours	Efficiency	80%	Date	5/22/2020
Targeted	500	Per day				

Sl.No	PARTS ULTRASONIC	APPOX LENGTH (CM)	FREQUEN- CY	TOTAL LENGTH (CM)	TOTAL LENGTH IN MTRS	SAM	NO. OF MACHINES REQUIRED	NO. OF GMT PRODUCE IN 8 HOURS	MACHINE MAKE	MACHINE MODEL
1	No. set Sleeve + Cuff + Waist Band Belt		-	-	-	0.50	0.65	499	Any	Table
2	Attach Sleeves to shell at arm hole	65.00	2	130	1.3	1.20	2	640	H&H US-510	Ultrasonic Seam
3	Join shoulder Seam + Sleeve length seam	80.00	2	160	1.6	1.35	1.5	427	H&H US-510	Ultrasonic Seam
4	Attach binding at Neck line	65.00	1	65	0.65	0.45	0.6	512	Any	SNLS
5	Prepare Rib Cuff - Join Rib ends + Fold and stay stitch	16 H x 25 W	-	-	-	1.00	1.5	576	Any	SNLSUBT
6	Attach Cuff to Sleeve ends	25.00	2	50	0.50	1.17	1.5	494	Any	4TO/L
7	Mark for velcro position at C, Back Neck Area		-	-	-	0.50	0.65	499	Any	Table
8	Attach Velcro on C.Back Neck Area	2.5 H x 6.5 L	-	-	-	1.17	1.5	494	Any	SNLSUBT
9	Prepare Belt Loop	65.00	2	130	1.3	0.85	1.5	678	H&H US-510	Ultrasonic Seam
10	Fix Belts to Waist Band (2 no's)	10mm x 10mm	-	-	-	0.50	0.65	499	SA-2014	Ultrasonic Tacking
11	Mark and attach Label at Neck line		1	-	-	0.30	0.5	640	Any	SNLSUBT
12	Final Checking		2	-	-	0.50	0.65	499	Any	Checker
Total				535	5.35	9.48	13.2			

Summary for Surgical Gown						8 Hours
SL. NO.	MACHINE MODEL	MACHINE MAKE	NO. OF MAC REQD	SAM		TARGET @ 80% EFF
1	US-510	H&H	5	3.40	Ultrasonic	565
2	SA-2014	H&H	0.65	0.50	Ultrasonic	499
3	4TO/L	Any	1.5	1.17		492
4	SNLSUBT (binding folder)	Any	0.6	0.45	Binding	512
5	SNLSUBT	Any	3.5	2.47		545
Total						
Checking + Table						
Total SAM				9.48		

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TECHNICAL BULLETEIN FOR SURGICAL CAP

Working hours		8	Hours		Efficiency	80%	Date	5/22/2020		
Targeted		500	Per day							
SL.No.	PARTS ULTRASONIC	APPOX LENGTH (CM)	FRE-QUENCY	TOTAL LENGTH (CM)	TOTAL LENGTH IN MTRS	SAM	NO. OF MA-CHINES REQUIRED	NO. OF GMT PRODUCE IN 8 HOURS	MACHINE MAKE	MACHINE MODEL
1	Join Panels at Center Seam	40	1	40		0.55	0.7	489	H&H 510	Ultrasonic Seam
2	Measure + Cut Elastic + Join Ends (6mm Elastic)					0.42	0.55	507	Any	SNLSUBT
3	Attach Elastic to Hood edge					1.00	1.3	499	Any	SNLSUBT
4	Final Checking					0.30	0.5	640	Any	Checker
Total						2.44				
Summary for Surgical Cap							8 Hours		UNIK TECHNOLOGYZ No. 4,1st Floor, 1st Cross, 4th Block,SSI Area Rajajinagar, Bangalore-560010 India E-mail: sales@sakhogroup.com Website: sakhogroup.com	
SL.No.	MACHINE MODEL	MACHINE MAKE	NO. OF MAC REQD	SAM		TARGET @ 80% EFF				
1	US-510	H&H	1	0.55	Ultrasonic	698				
2	SNLSUBT	Any	2	1.42		541				
Total				1.97						
Checking + Table				0.30						
Total SAM				2.27						



TECHNICAL BULLETEIN FOR SURGICAL BOOT COVER

Working hours	8	Hours	Efficiency	80%	Date	5/22/2020
Targeted	500	Per day				

SL.No.	PARTS ULTRASONIC	APPOX LENGTH (CM)	FREQUENCY	TOTAL LENGTH (CM)	TOTAL LENGTH IN MTRS	SAM	NO. OF MACHINES REQUIRED	NO. OF GMT PRODUCE IN 8 HOURS	MACHINE MAKE	MACHINE MODEL
1	Measure, Cut Elastic for Leg Opening		2			0.33	0.5	576		Table
2	Attach Elastic to Leg Opening		2			0.67	1	573	Any	SNLSUBT
3	Join Leg Seam Horizontally + Vertically	54	2	108	1.08	1.25	1.65	507	H&H US-510	Ultrasonic Seam
4	Bag out the Leg		2			0.85	1.1	497		Table
5	Final Checking		1			0.50	0.65	499		Checker
						3.60	4.9			

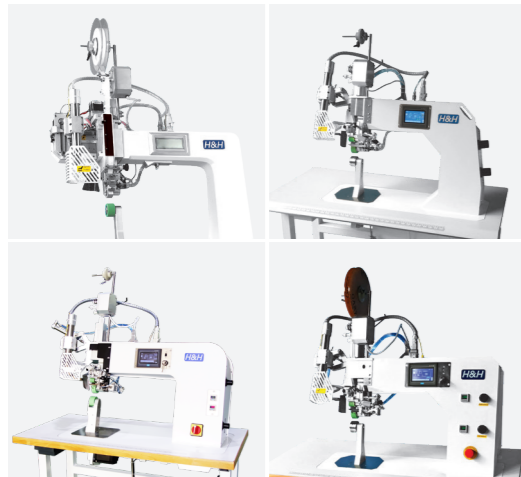
Summary for Surgical BOOT Cover							8 Hours
SL.NO.	MACHINE MODEL	MACHINE MAKE	NO. OF MAC REQD	SAM			TARGET @ 80% EFF
1	US-510	H&H	2	1.25	Ultrasonic		614
2	SNLSUBT	Any	1	0.67			573
	Total			1.92			
	Checking + table			1.68			
	Total sam			3.60			

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H&H-China origin leading manufacturer of machines for Seam Sealing, Heat Transfers and Seam bonding applications. The technology used for Pro-Tech Wear, Outer Wear, Intimate Wear..... seams protection as well aesthetic look.



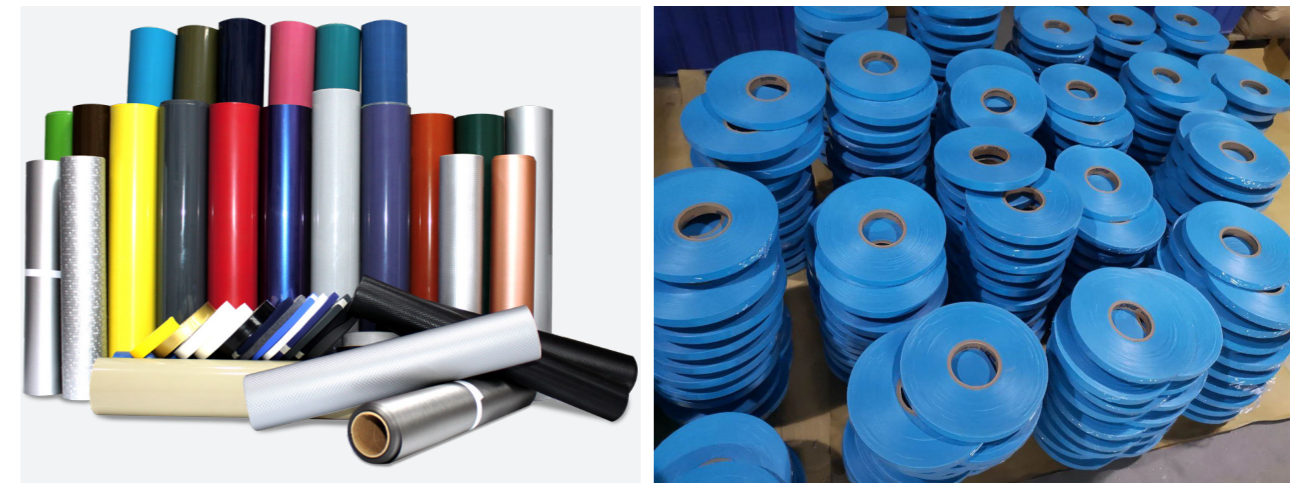
SAKHO ENTERPRISES

Company was established in 2011 by an energetic engineer of the garment industry inspired by Korean inventor (Served the garment industry more than 30 years who started his career as a mechanic to consultant). Our motto to bring this industry innovative and unique in terms of machines or application. We always prefer to associate with the foreign companies who are masters in their respective field.



UNIK TECHNOLOGYZ

In 2016 SAKHO and RCG established new R&D unit, Innovation & Incubation Center in the name of UNIK for Logo making, application job work, design work, trim supply, garment production related to bonding and seam sealing application only to satisfy the rapidly changing market demands. At Unik Technology, integrity, authenticity and respect are core values that shape all aspects of our company's business. We are committed to honesty and fairness in all operations with the utmost concern for our associates, customer and community. Unik Technologyz is everything into bonding, and so much more. We're built on collaboration and respect. Guided by integrity and vision and caring. We are dedicated to the never-ending horizons of the imagination.



Our innovation & incubation Center

